



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**RBW6405G11931-3G-7**

**Job Sheet 199895**



Part No: RBW6405G11931-3G-7

Job Qty: 1 pcs *2 all*

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/4/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/25/19

Description:

Type: SOLD

Note: DWG RBW6405G11931-3G Rev.1 IPP Rev. A 19.01.09 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard Setup Hrs | Run Hrs | Workcenter/Supplier   | Sign-off |
|-------|-----------------------------|-------|------------|----------|--------------------|---------|-----------------------|----------|
| 100   | Small Fab - 1               | 1 pcs | 10/25/19   | 10/25/19 | 0.00               | 0.20    | Small Fab - 1         |          |
|       |                             |       |            |          |                    |         | Small Fab - 2         |          |
|       |                             |       |            |          |                    |         | Small Fab - 3         |          |
|       |                             |       |            |          |                    |         | Small Fab - 4         |          |
|       |                             |       |            |          |                    |         | Small Fab - 5         |          |
|       |                             |       |            |          |                    |         | Small Fab - 6         |          |
|       |                             |       |            |          |                    |         | Small Fab - 7         |          |
|       |                             |       |            |          |                    |         | Small Fab - 8         |          |
| 110   | QC 5                        | 1 pcs | 10/25/19   | 10/25/19 | 0.00               | 0.00    | QC 5 - 10             |          |
|       |                             |       |            |          |                    |         | QC 5 - 12             |          |
|       |                             |       |            |          |                    |         | QC 5 - 17             |          |
|       |                             |       |            |          |                    |         | QC 5 - 18             |          |
|       |                             |       |            |          |                    |         | QC 5 - 19             |          |
|       |                             |       |            |          |                    |         | QC 5 - 22             |          |
|       |                             |       |            |          |                    |         | QC 5 - 24             |          |
|       |                             |       |            |          |                    |         | QC 5 - 3              |          |
|       |                             |       |            |          |                    |         | QC 5 - 43             |          |
|       |                             |       |            |          |                    |         | QC 5 - 49             |          |
|       |                             |       |            |          |                    |         | QC 5 - 51             |          |
|       |                             |       |            |          |                    |         | QC 5 - 58             |          |
|       |                             |       |            |          |                    |         | QC 5 - 68             |          |
|       |                             |       |            |          |                    |         | QC 5 - 9              |          |
|       |                             |       |            |          |                    |         | QC 5 - 50             |          |
|       |                             |       |            |          |                    |         | QC 5 - 30             |          |
|       |                             |       |            |          |                    |         | QC 5 - 40             |          |
|       |                             |       |            |          |                    |         | QC 5 - 61             |          |
|       |                             |       |            |          |                    |         | QC 5 - 81             |          |
| 120   | Packaging 3-1 - Stock - B4B | 1 pcs | 10/25/19   | 10/25/19 | 0.00               | 0.00    | Packaging 3 - 1 - B4B |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 2 - B4B |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 3 - B4B |          |
|       |                             |       |            |          |                    |         | Packaging 3 - 4 - B4B |          |



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Container No: S214418



Part: RBW6405G11931-3G-7

Job No: 199895

Serial No/Batch: S214418

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 09/17/19

SEP 17 2019

DA  
10  
9-89

Plex 9/4/19 11:15 AM Dart.lajeunesse.marie

|                                    |                              |                          |                   |                                                                                                                                                                                                                                                                                                    |       |          |           |                 |      |
|------------------------------------|------------------------------|--------------------------|-------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------|----------|-----------|-----------------|------|
|                                    |                              |                          |                   | Packaging 3 - 5 - B4B                                                                                                                                                                                                                                                                              |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 6 - B4B                                                                                                                                                                                                                                                                              | DAS   |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 7 - B4B                                                                                                                                                                                                                                                                              | 28    |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 8 - B4B                                                                                                                                                                                                                                                                              | 9-89  |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 9 - B4B                                                                                                                                                                                                                                                                              |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 10 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 11 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 12 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 13 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 14 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 15 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 16 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 17 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 18 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 19 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 20 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 21 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 22 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 23 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 24 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 25 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | Packaging 3 - 26 - B4B                                                                                                                                                                                                                                                                             |       |          |           |                 |      |
|                                    |                              |                          |                   | 130 QC 21 - SA                                                                                                                                                                                                                                                                                     | 1 pcs | 10/25/19 | 0.00 0.00 | QC 21 - SA - 21 | DAS  |
|                                    |                              |                          |                   |                                                                                                                                                                                                                                                                                                    |       |          |           | QC 21 - SA - 70 | 21   |
|                                    |                              |                          |                   |                                                                                                                                                                                                                                                                                                    |       |          |           | QC 21 - SA - 53 | 9-89 |
|                                    |                              |                          |                   | <p>Part Op 100 - 1-Engrave placard using Laser engraver as per DWG, Sheet 4. ***NOTE*** Use PDF</p> <p>Descriptions: 110 - QC5- Inspect part completeness to step on W/O</p> <p>120 - Identify as per dwg &amp; Stock Location: _____</p> <p>130 - QC21- Final Inspection - Work Order Release</p> |       |          |           |                 |      |
| <b>Job BOM</b>                     |                              |                          |                   |                                                                                                                                                                                                                                                                                                    |       |          |           |                 |      |
| <b>Part / Item</b>                 | <b>Component Name</b>        | <b>Quantity</b>          | <b>Operation</b>  | <b>Container</b>                                                                                                                                                                                                                                                                                   |       |          |           |                 |      |
| LM922402                           | Plastic, Black & White 1/16" | 1110 sf (.111 ea)<br>222 | 100-Small Fab - 1 | 5151069                                                                                                                                                                                                                                                                                            |       |          |           |                 |      |
| <b>Job Allocations</b>             |                              |                          |                   |                                                                                                                                                                                                                                                                                                    |       |          |           |                 |      |
| <b>Operation</b>                   | <b>Component Part</b>        | <b>Required</b>          | <b>Inventory</b>  | <b>Allocated</b>                                                                                                                                                                                                                                                                                   |       |          |           |                 |      |
| 100-Small Fab - 1                  | LM922402                     | 0                        | 55                | 0                                                                                                                                                                                                                                                                                                  |       |          |           |                 |      |
| <b>Part Specifications</b>         |                              |                          |                   |                                                                                                                                                                                                                                                                                                    |       |          |           |                 |      |
| Specifications could not be found. |                              |                          |                   |                                                                                                                                                                                                                                                                                                    |       |          |           |                 |      |

GA098

SEP 28 2019

Plex 9/4/19 11:15 AM Dart.lajeunesse.marie

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REVISIONS

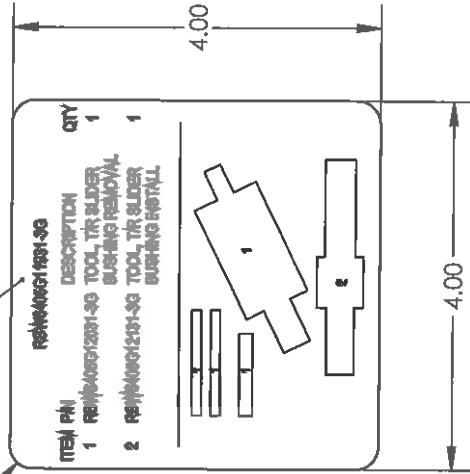
REV ECR DATE INITIAL APPROVED

DESCRIPTION



BLACK BACKGROUND WITH  
WHITE LINES AND LETTERS

R.25



SHOP COPY

RETURN TO

ENGINEERING

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SUBJECT TO AGREEMENT

WITHOUT NOTICE

WORK ORDER

NO. 199895 M05

19-09-04

.06

**DART**  
AEROSPACE

T/R SLIDER BUSHING R&R  
(NEW STYLE BUSHING)

DWG NO. RBW6405G11931-3G-7

REV 1

|                     |                                               |
|---------------------|-----------------------------------------------|
| MAT'L PLASTIC       | UNLESS OTHERWISE SPECIFIED                    |
| HEAT TREAT          | DIMENSIONS ARE IN INCHES                      |
| FINISH              | XXX ± .010 FRACTIONS ± 1/8                    |
| SPEC                | XX ± .03 ANGLES ± 1°                          |
|                     | X ± .1 SURFACES = 125                         |
| DRAWN BY: CLOUGH    | 1. BREAK ALL SHARP EDGES                      |
| CHECKED: DUERFELDT  | 2. DIMENSIONAL LIMITS APPLY AFTER REMOVAL     |
| OPPS APPR: ANDERSON | 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| QA APPR: LINDSAY    | USED ON MODEL                                 |
| APPROVED: GILBERT   |                                               |
| SCALE 1:2           | DATE 8/24/2015                                |
|                     | SHEET 4 OF 4                                  |

ON NETWORK  
DRIVE  
-KETAN

⑦

PLACARD

Entered: \_\_\_\_\_

Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                           |  |              |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------|--|--------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | <b>DISPOSITION</b><br><div style="display: flex; justify-content: space-between;"> <div> <input type="checkbox"/> Rework<br/> <input type="checkbox"/> Scrap<br/> <input type="checkbox"/> Use-as-is         </div> <div> <input type="checkbox"/> Skid-tube<br/> <input type="checkbox"/> Machining<br/> <input type="checkbox"/> Large Fab         </div> <div> <input type="checkbox"/> Cross tube<br/> <input type="checkbox"/> Small Fab<br/> <input type="checkbox"/> Finishing         </div> <div> <input type="checkbox"/> Eng. (Non-AW)<br/> <input type="checkbox"/> Prod. Eng. Coord.<br/> <input type="checkbox"/> Rec/Store/Packaging         </div> <div> <input type="checkbox"/> Engineering<br/> <input type="checkbox"/> Water Jet<br/> <input type="checkbox"/> Supplier<br/> <input type="checkbox"/> Quality         </div> </div> |  | <b>DEPARTMENT/PROCESS</b> |  | MRB (QS1042) |  |
| Date : _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  | Sequence #: _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  | QTY Affected : _____      |  |              |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |                           |  |              |  |
| Root Cause<br><div style="display: flex; justify-content: space-between;"> <div> <input type="checkbox"/> Operator<br/> <input type="checkbox"/> Manufacturing Process<br/> <input type="checkbox"/> Equip/Tooling<br/> <input type="checkbox"/> Handling/Preservation<br/> <input type="checkbox"/> Material<br/> <input type="checkbox"/> Product Improvement<br/> <input type="checkbox"/> Process Improvement<br/> <input type="checkbox"/> Human Factors         </div> <div> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |                           |  |              |  |
| Completed By                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  | Lead hand / Supervisor                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |  |                           |  |              |  |
| QC / QA Coordinator                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  | Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                           |  |              |  |